

CHATBOX DUO

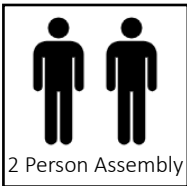
Assembly

Manual

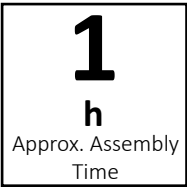
Important safety information



Take photographs before and after opening the cardboard packages to document any damage caused during delivery.

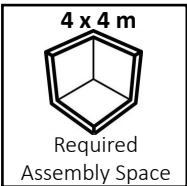


Minimum two persons required for the product assembly.



Approximate assembly time is 1 h.

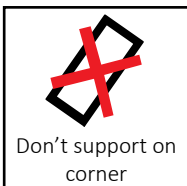
Note! Assembly may take longer.



Assembly requires approximate 4x4m open floor space for safety.

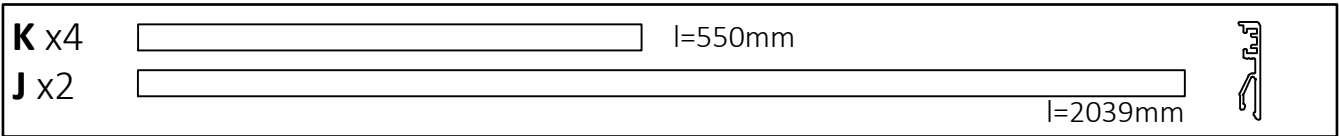
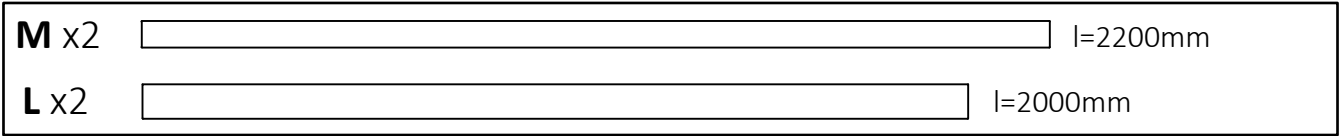
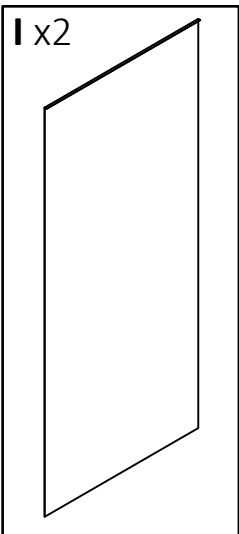
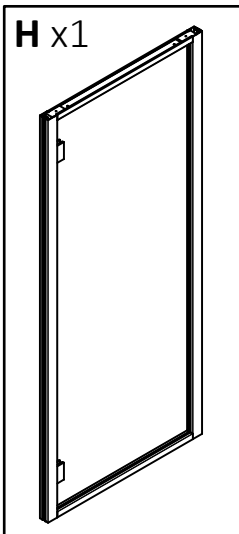
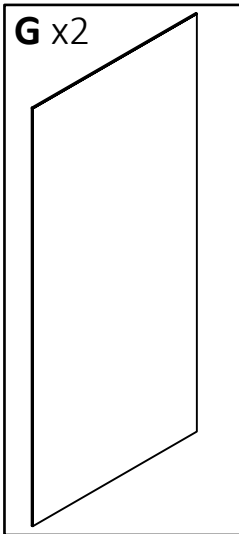
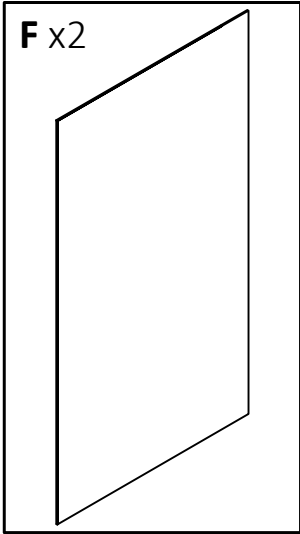
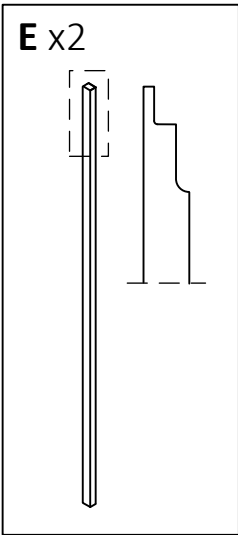
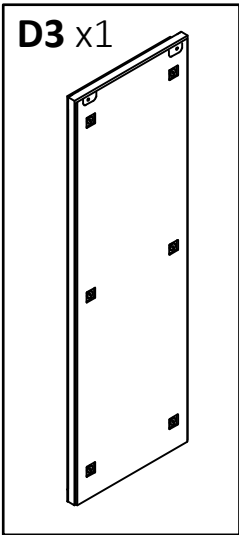
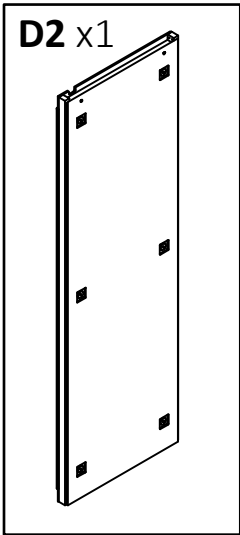
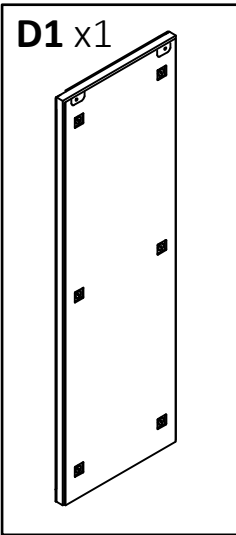
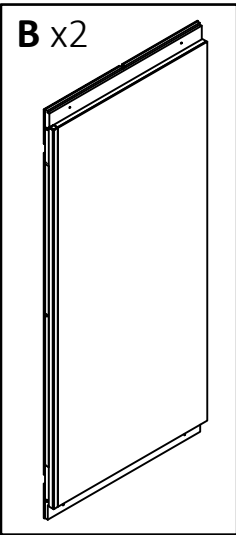
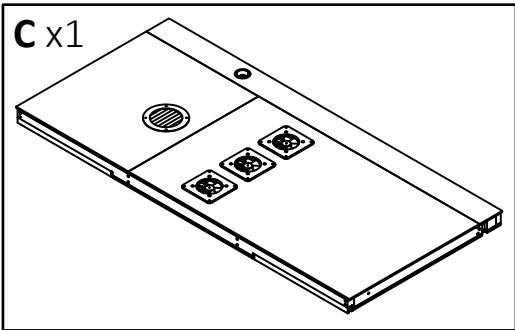
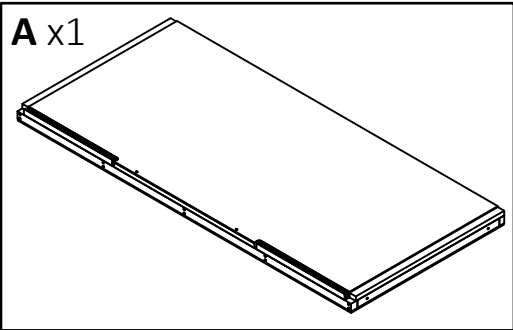


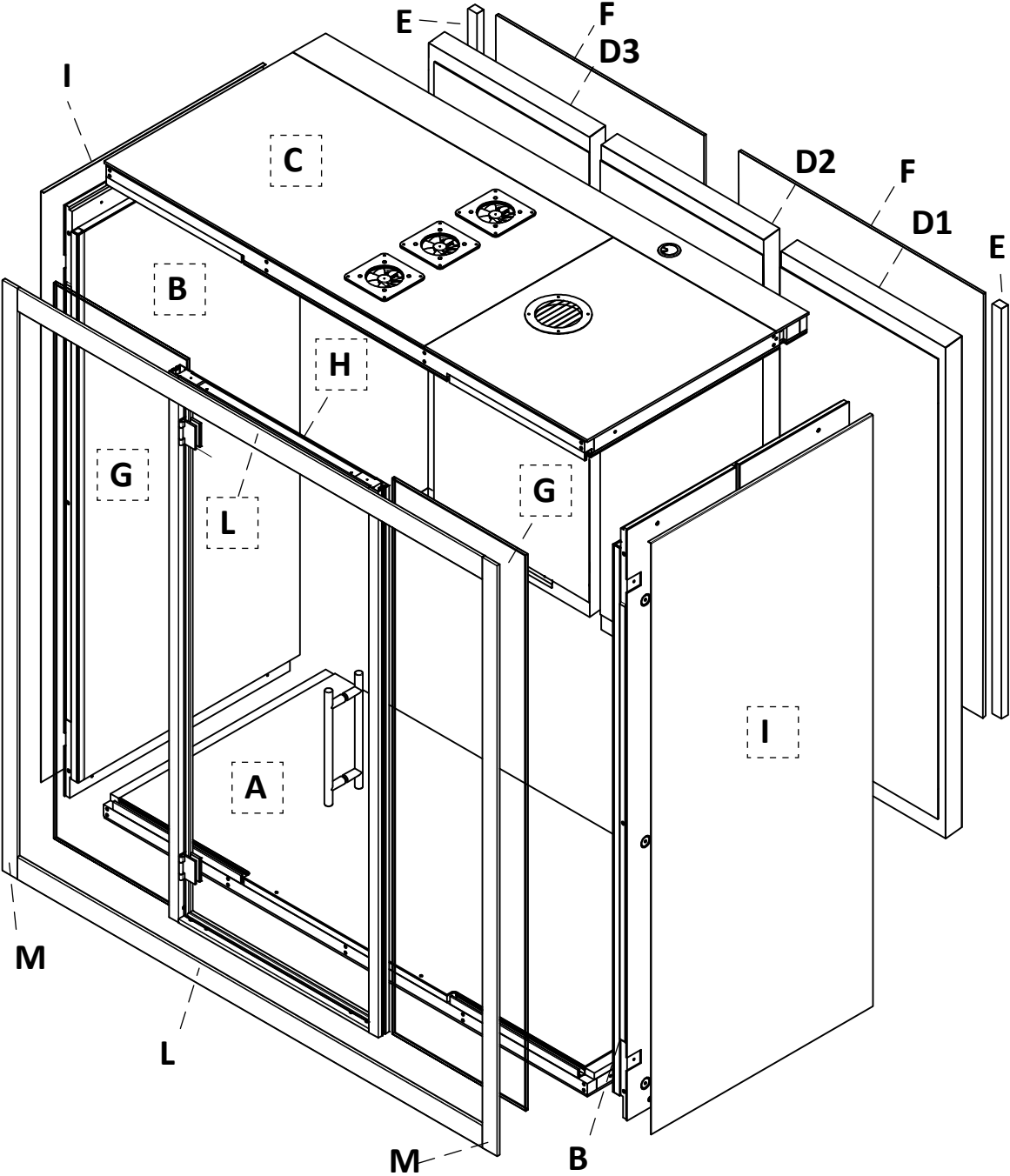
Risk of tip-over during product assembly, additional support required for safety.



Risk of damaging the glass panels or other product parts if supported on corners for assembly and transportation.

Product components





- TOOLS:
- Allen key set
 - Level
 - Screwdriver
 - Ratcheting straps 2pcs
 - Suction cups min. 2x120mm 4pcs
 - Rubber Mallet & Plastic Block

ATTACHMENTS:

- | | | | |
|---------------------------------------|---------------------------------------|---------------------------------------|------------------------------------|
| a x8

M5x40
Allen 4mm | c x6

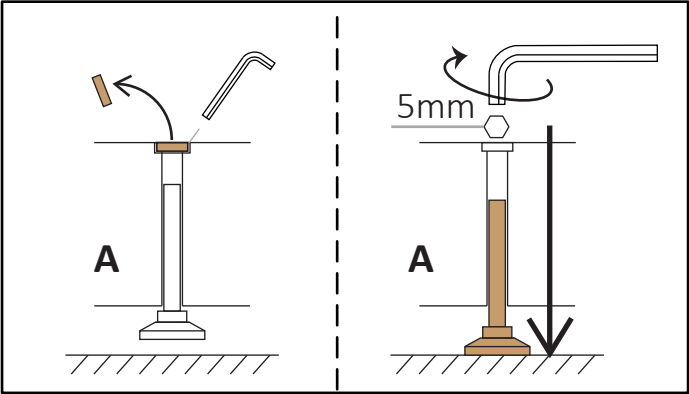
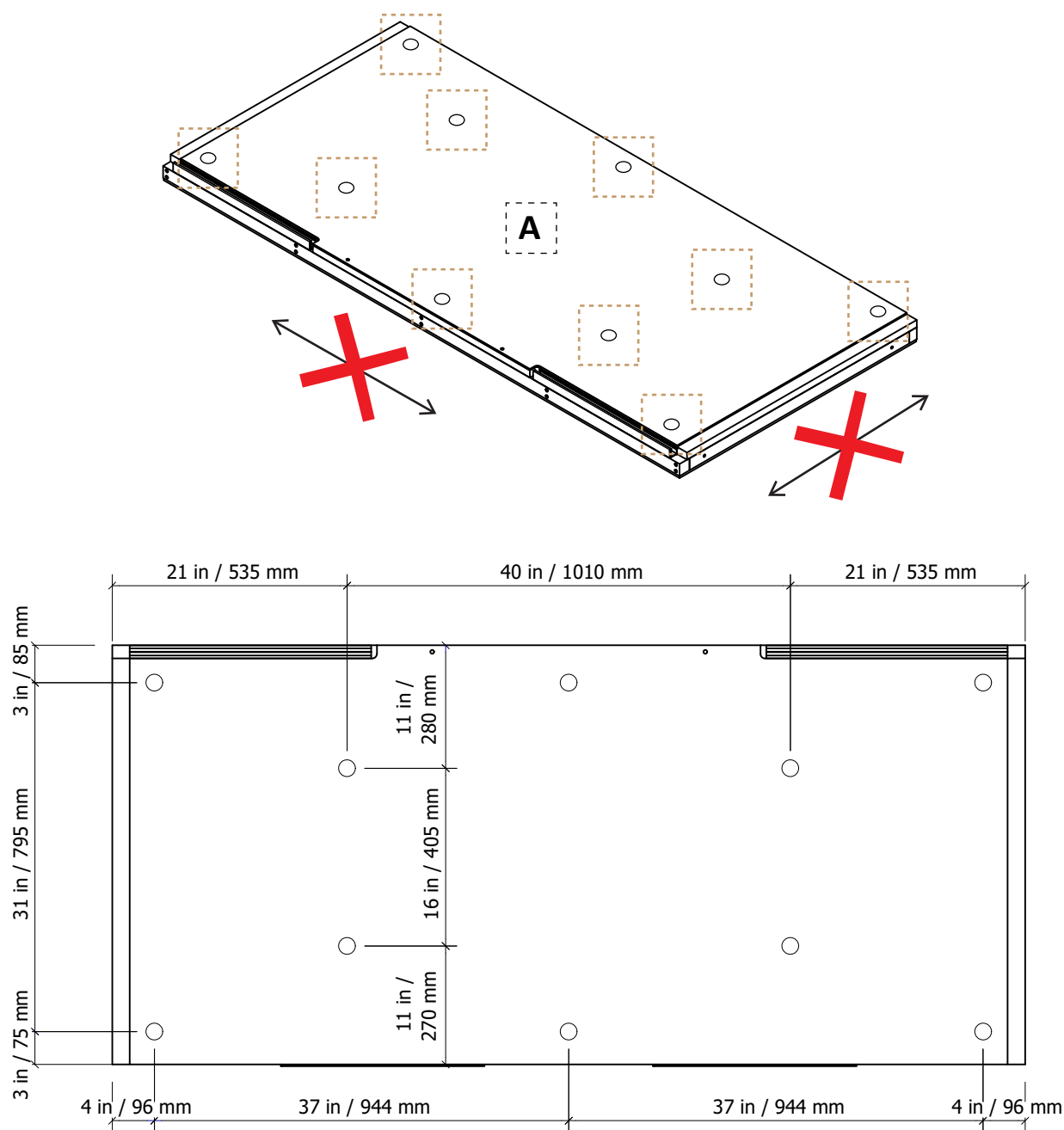
M5x16
Allen 4mm | d x4

M6x30
Allen 5mm | e x1
 |
| f x1
 | g x1
 | h x12

M5x70
TX15 | i x8

M3.5x35
TX15 |

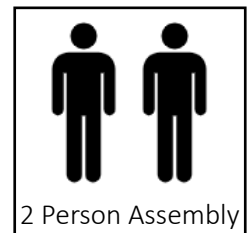
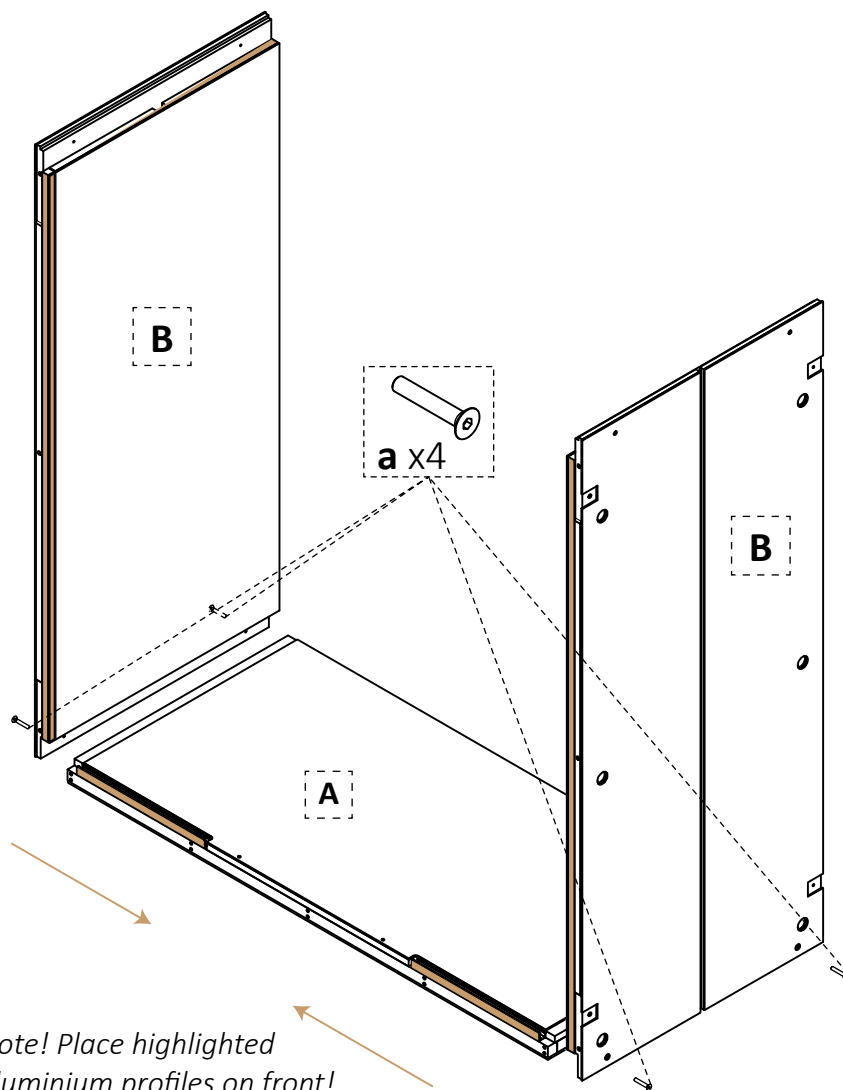
1. Floor module Assembly



Place the Floor module (A) to desired location of the Chatbox. Remove carpet plugs on marked positions and use a 5mm allen key and a level to adjust all 10 levelling glides.

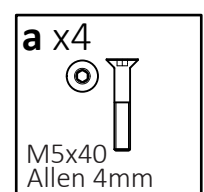
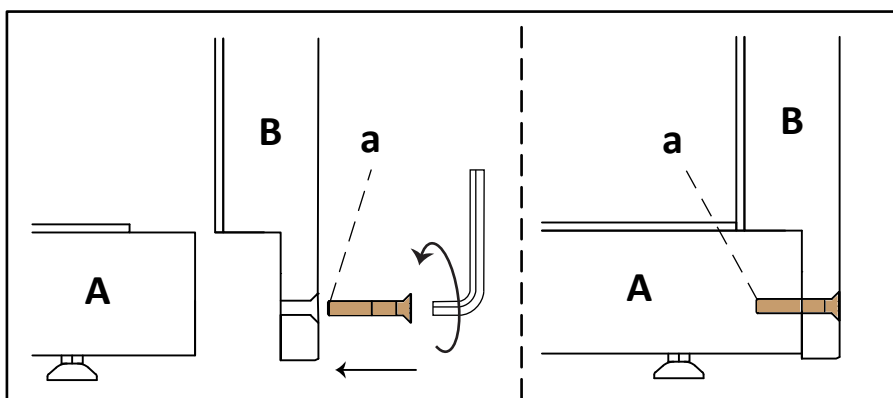
Note! Glides must be lowered minimally.

2. Side module Assembly

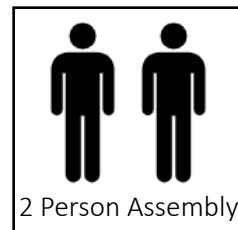
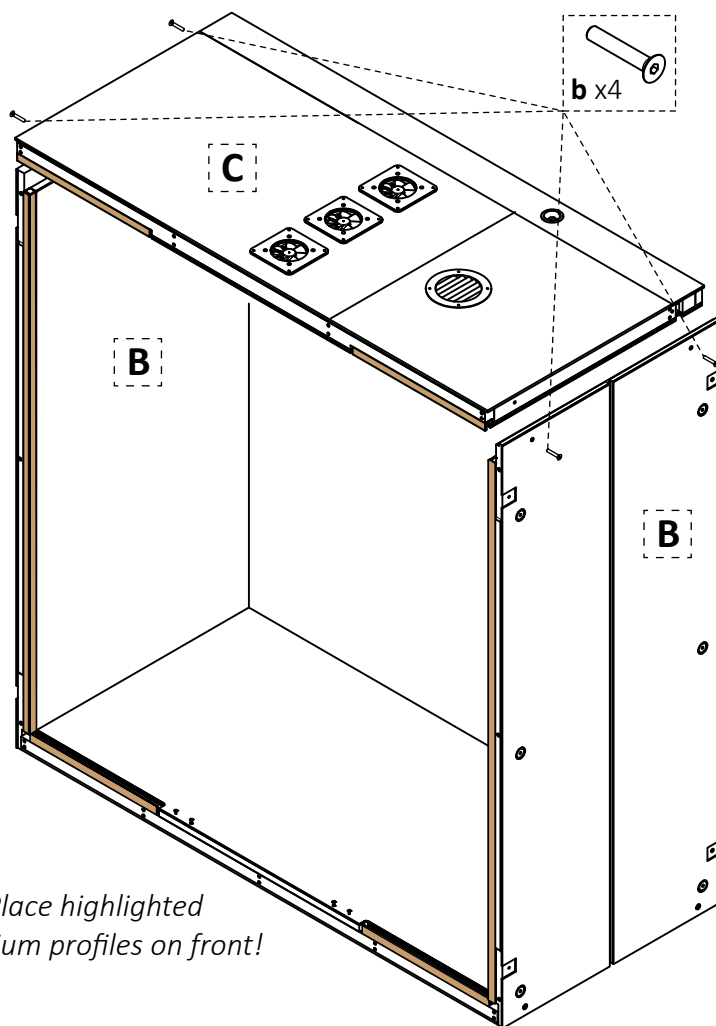


Lift each of the Side modules (B) on top of the Floor module (A) and drive in screws "a" to secure the Side modules.

Note! Assembly must be supported from the side to avoid tipping over before second Side module is attached.

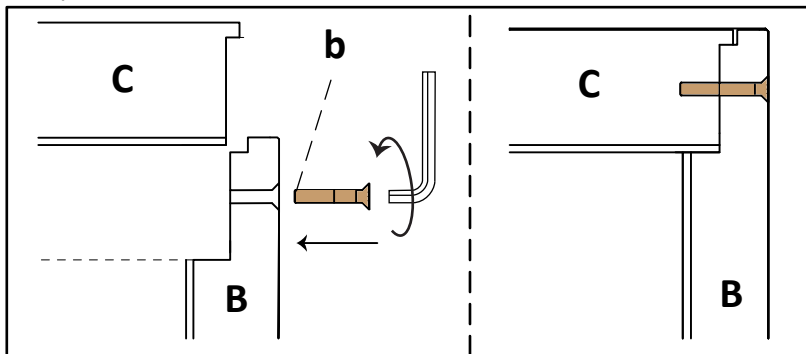


3. Ceiling module Assembly

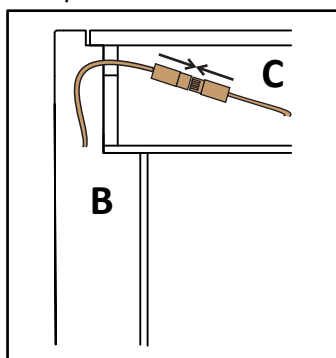


Note! Place highlighted aluminium profiles on front!

Step 1.

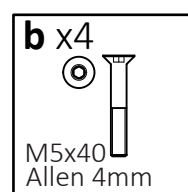


Step 2.

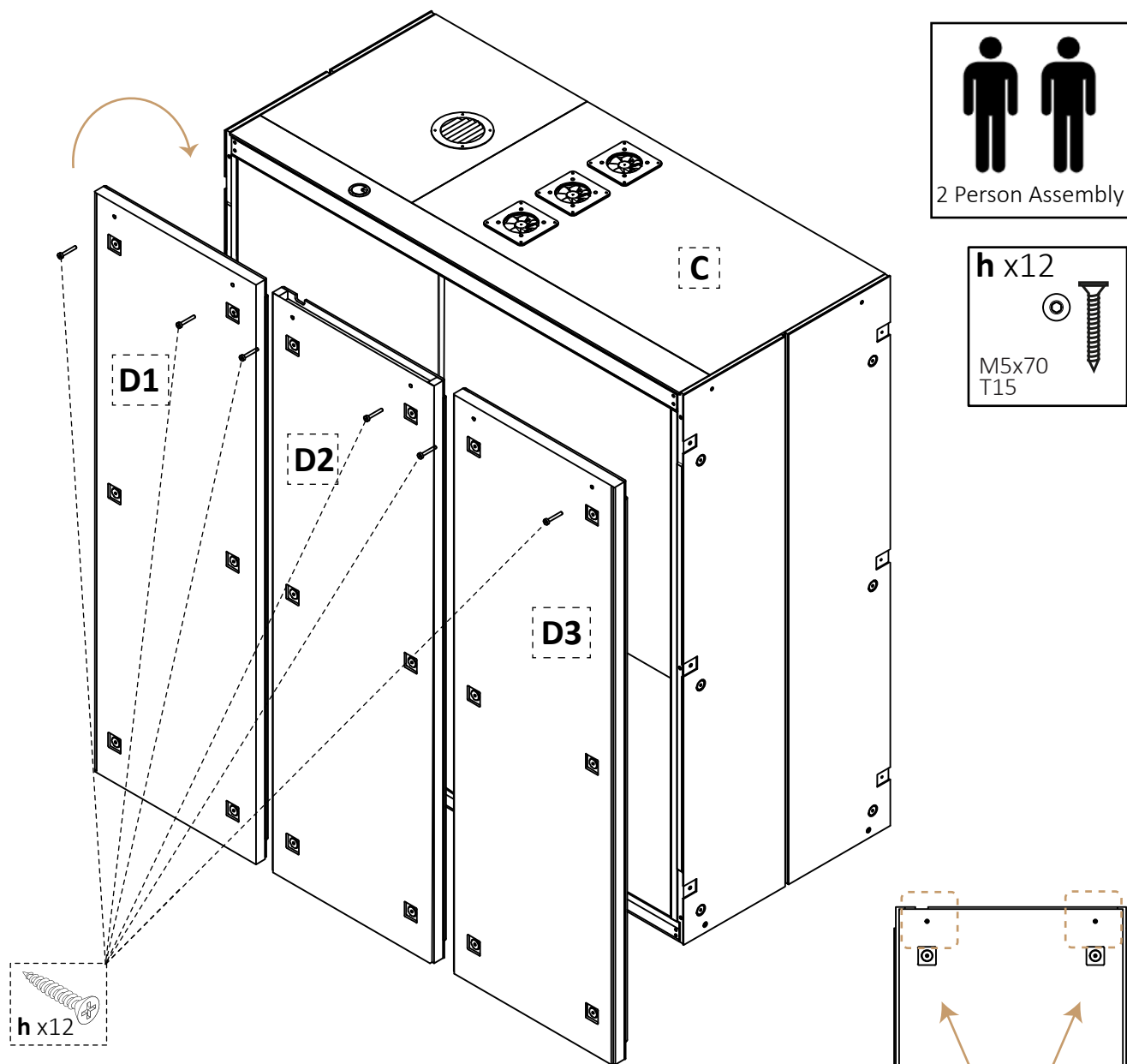


Step 1. Lift the Ceiling module (C) on top of the Side modules (B) and drive in screws “b” to secure the side modules.

Step 2. Connect the electrical fittings and place the fittings into the Ceiling module (C)



4. Rear Wall Panel Assembly

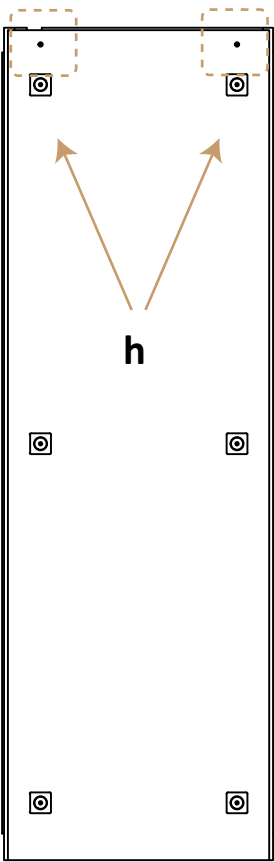
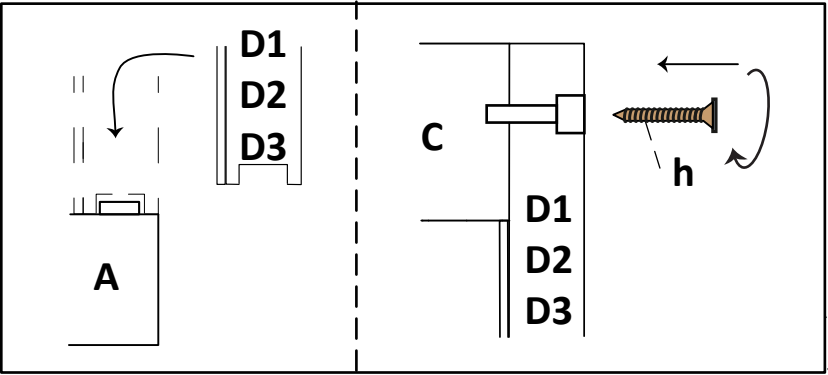


Step 1. Lift the Rear wall panel (D1) on to the lath attached to Floor module (A).

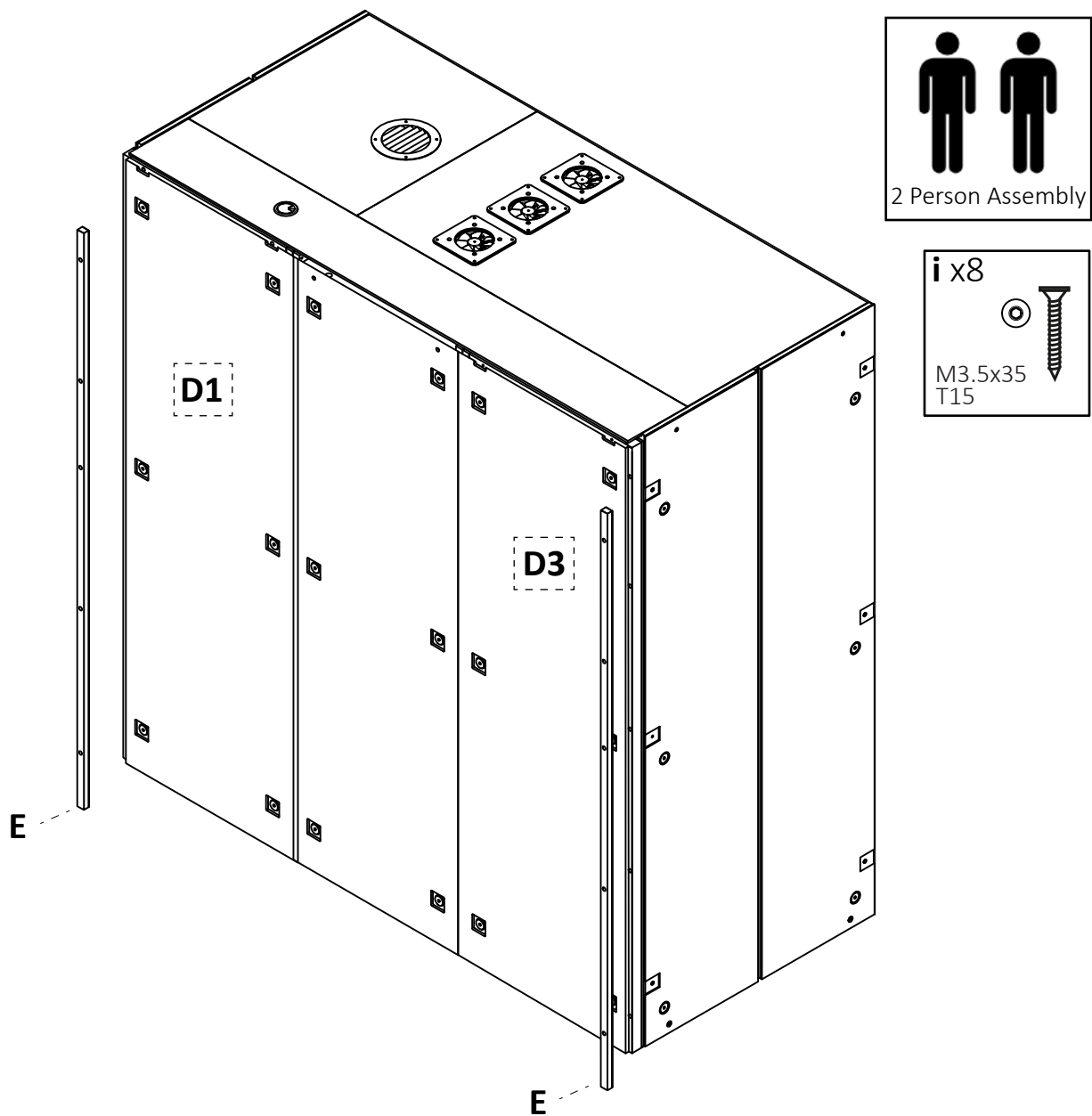
Step 2. Secure the Rear wall panel (D1) with screws “h” on marked locations.
Repeat step 1 and step 2 wit Rear wall panels (D2 & D3)

Step 1.

Step 2.

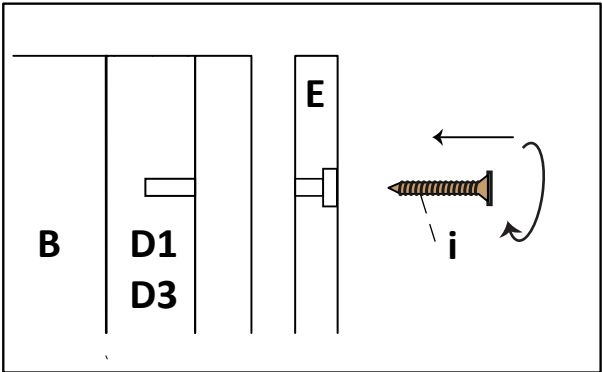


5. Rear Wall Trims Assembly

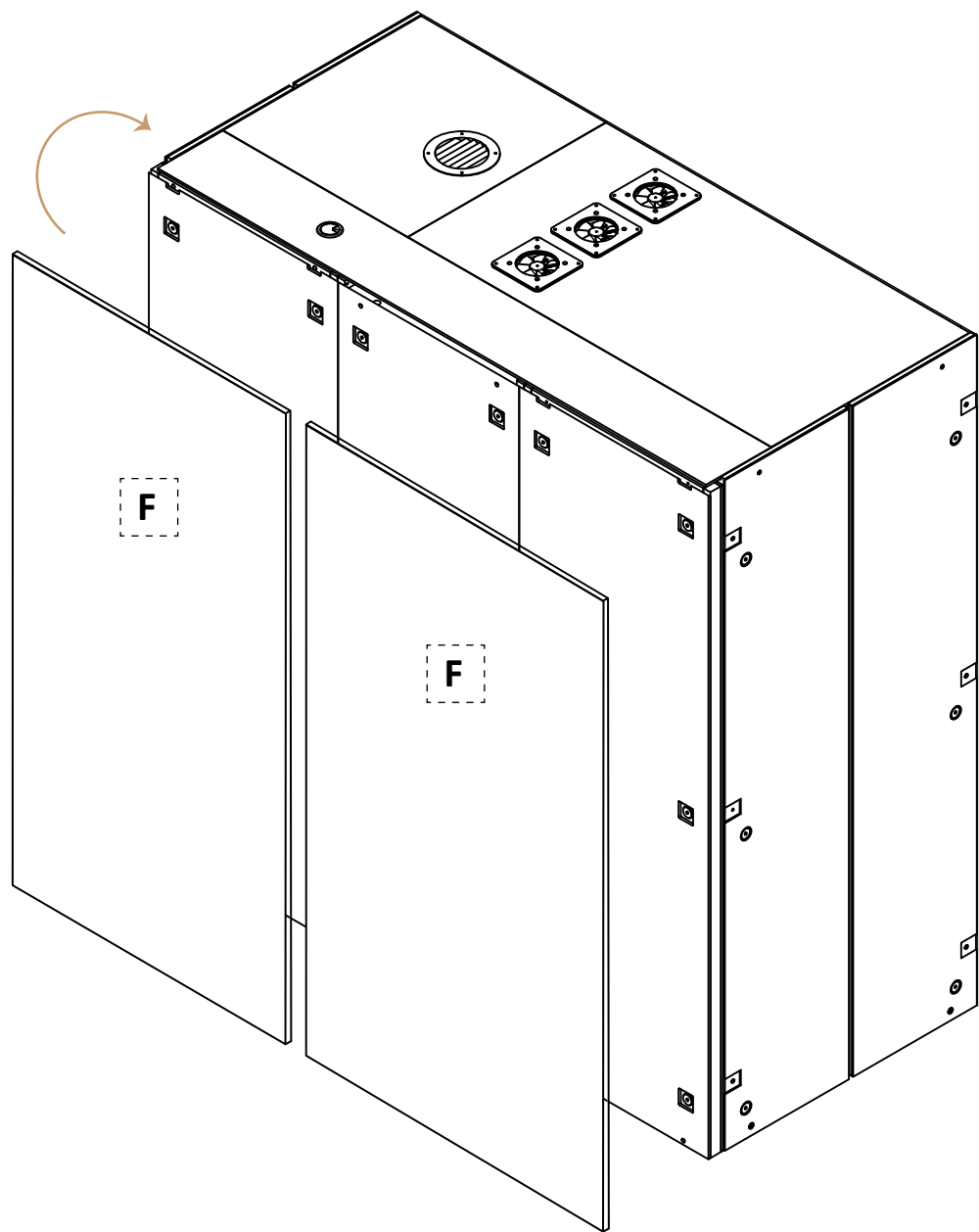


Step 1. Attach the Trims (E) To the rear wall panels (D1 & D3) with screws “i”.

Step 1.

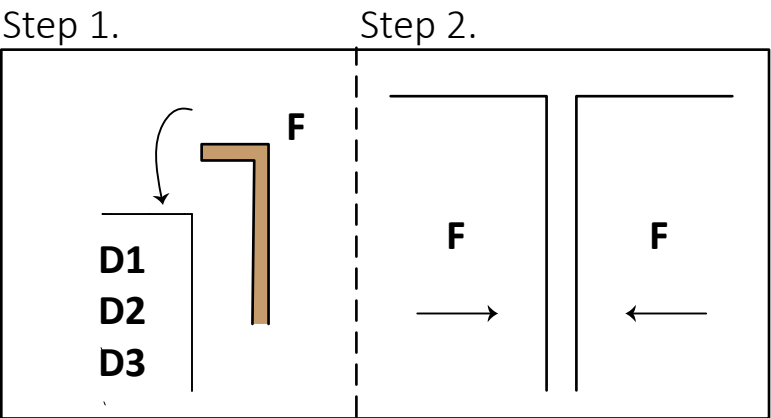


6. Rear Wall Covering Plate Assembly

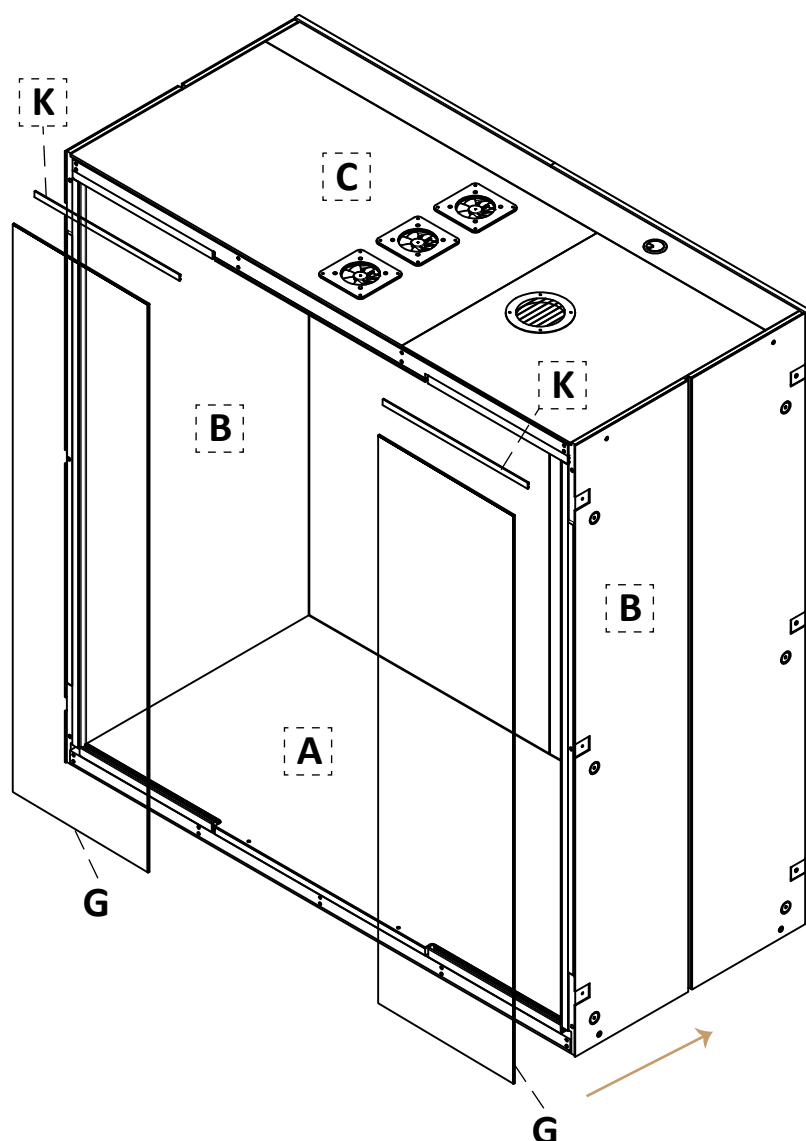
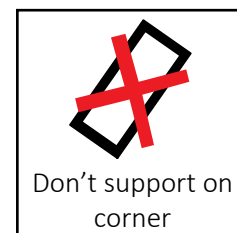


Step 1. Attach the Covering plates (F) by placing them first on top of the Chatbox and then slowly let the magnets pull the side panel to it's place.

Step 2. Push the Covering plates (F) together until there is no gap in between.



7. Front Glass Panel Assembly



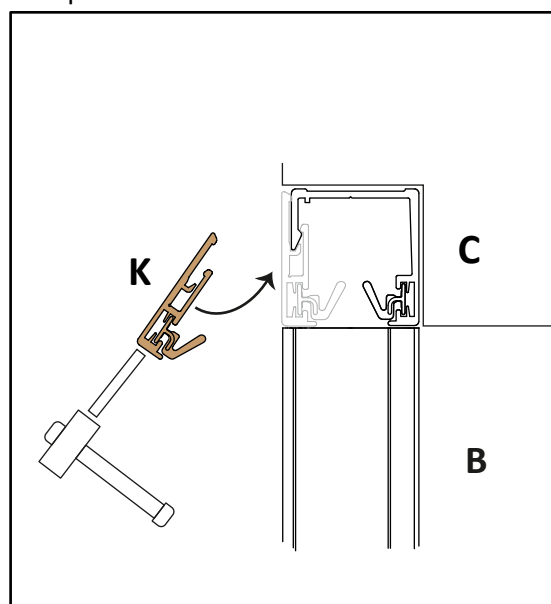
Step 1. Click in profiles (K) to the ceiling module using a rubber mallet and plastic block to secure it.

Step 2.

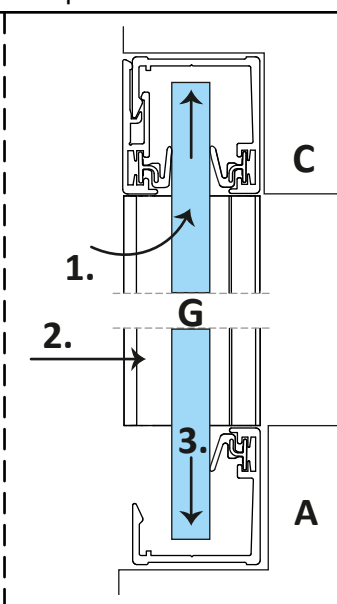
- Lift the glass panel (G) into the top aluminum profile using suction cups,
- Push the bottom of the glass panel (G) towards the back of the cabin,
- Carefully lower the glass panel (G) until it stands on spacers pre-installed in the bottom aluminum profile,
- Repeat with second glass panel on the opposite side.

Step 3. Shift the glass panels (G) right/left until they reach the bottom of the aluminum profile on the side modules (B).

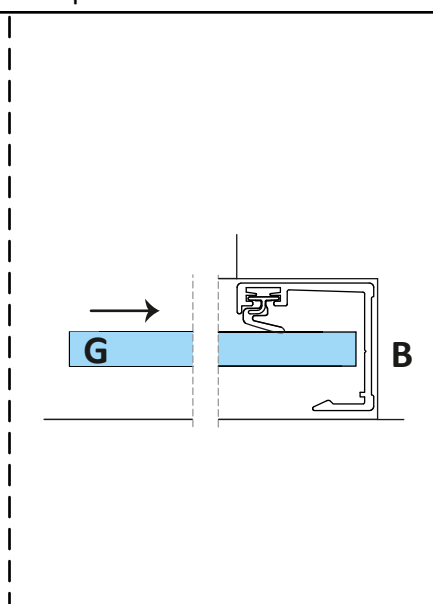
Step 1.



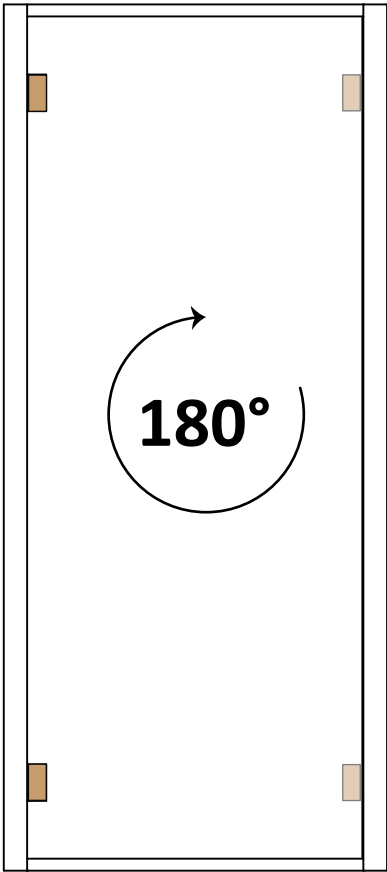
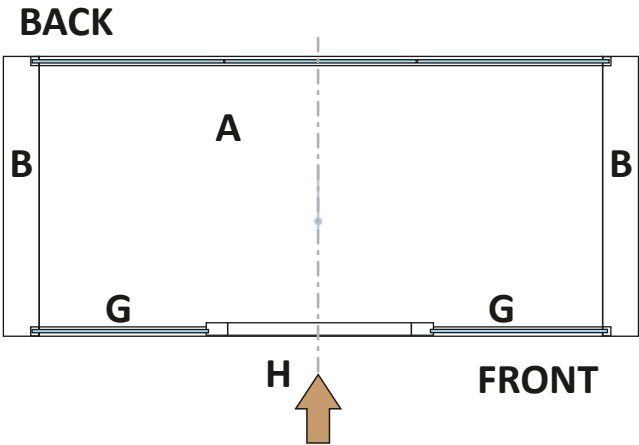
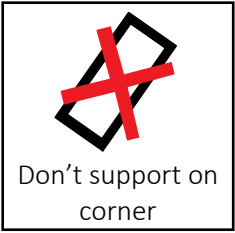
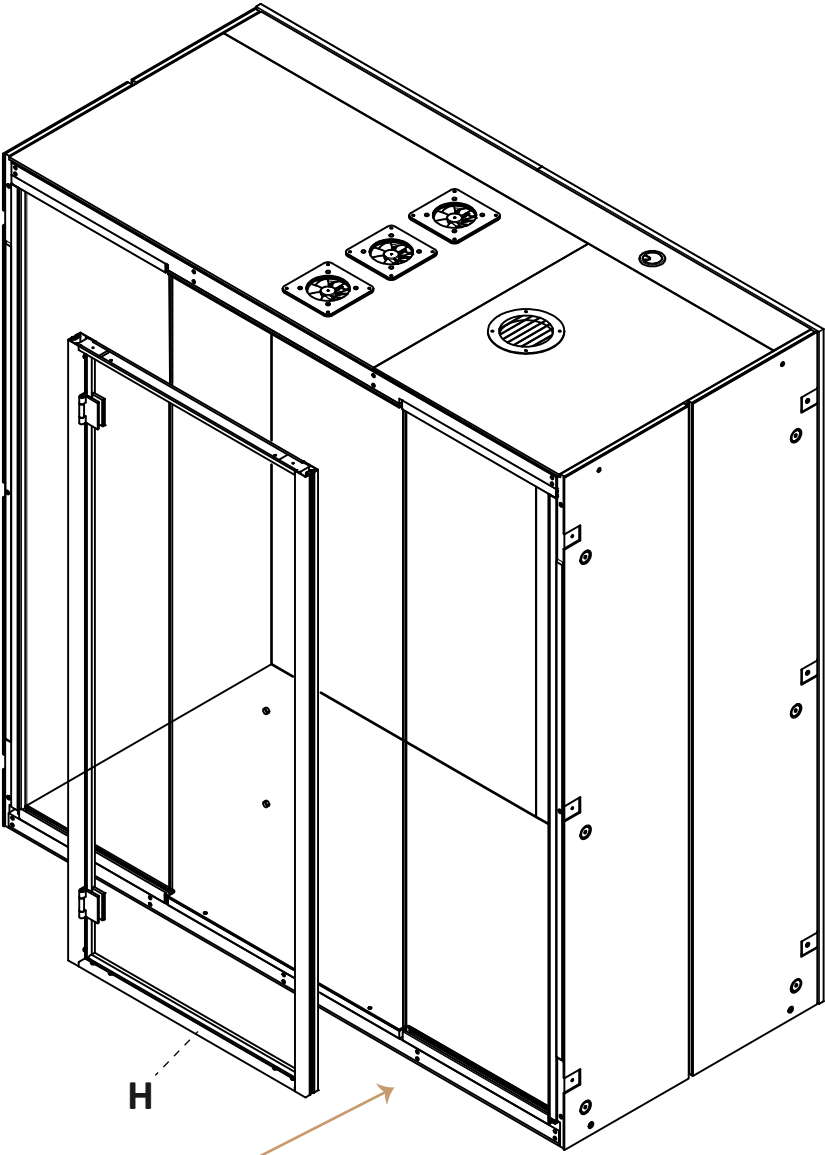
Step 2.



Step 3.

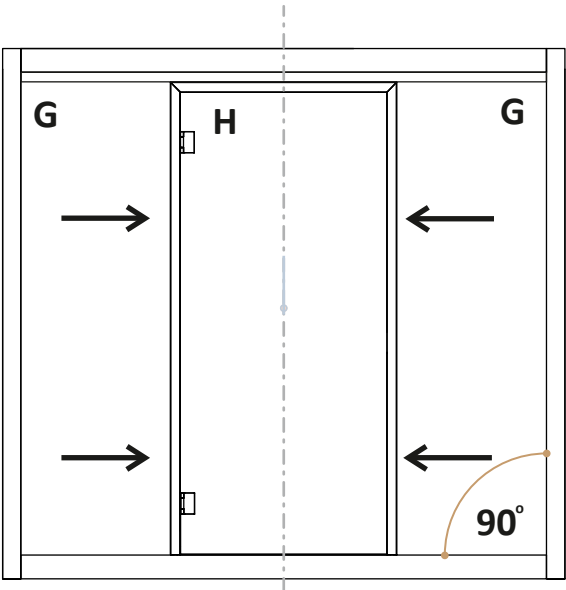
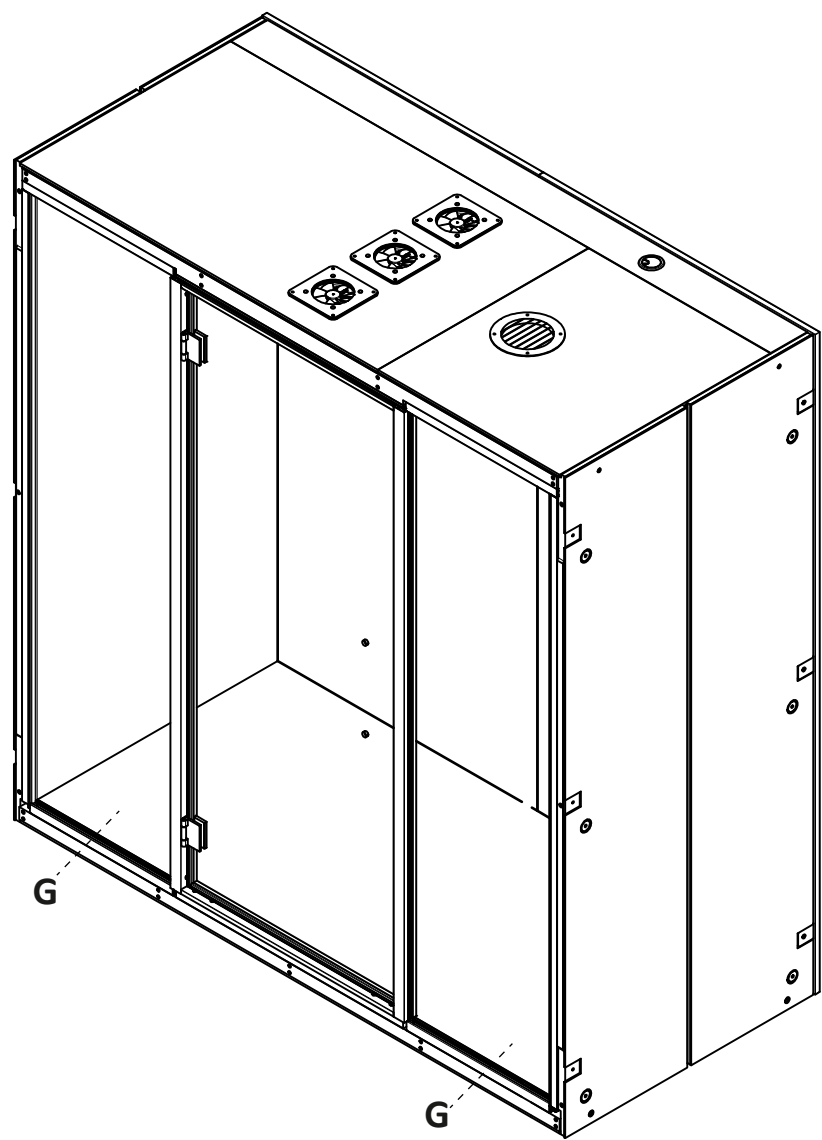


8. Door Frame Assembly



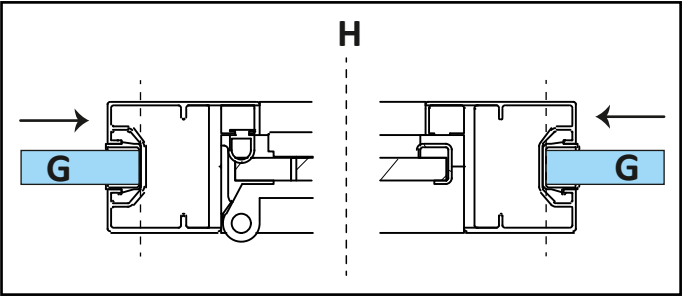
Note! To change the door handedness rotate the Door frame (H) 180°

9. Front Glass Panel Adjustments

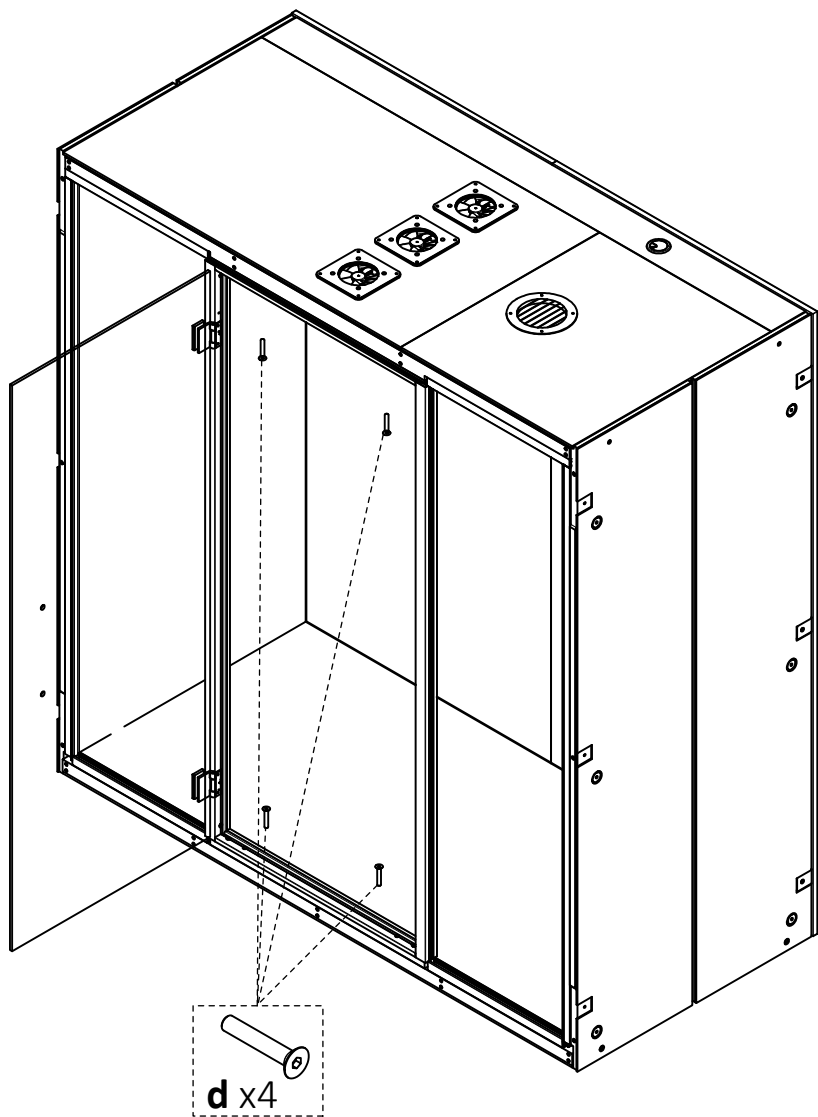


Push the front glass panels (G) firmly towards the door frame until both panels are slid into the door frame profiles.

Note! Make sure the side and floor module are perpendicular to each other

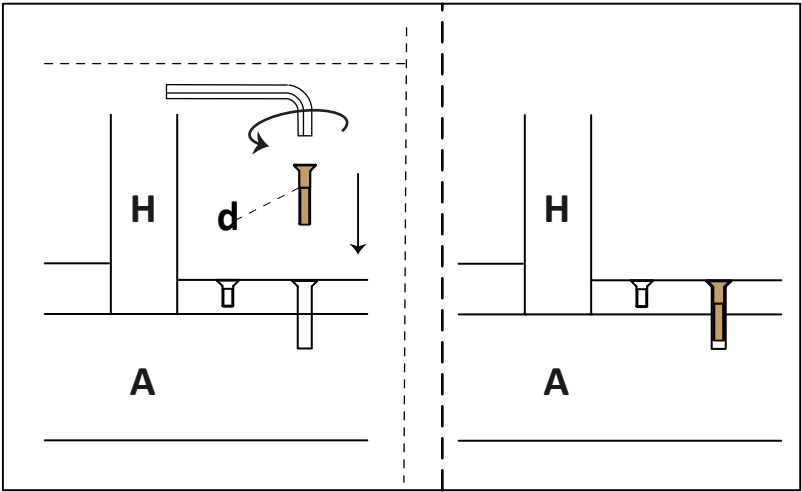
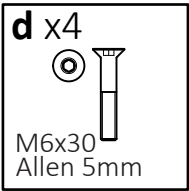


10. Door Frame attachments

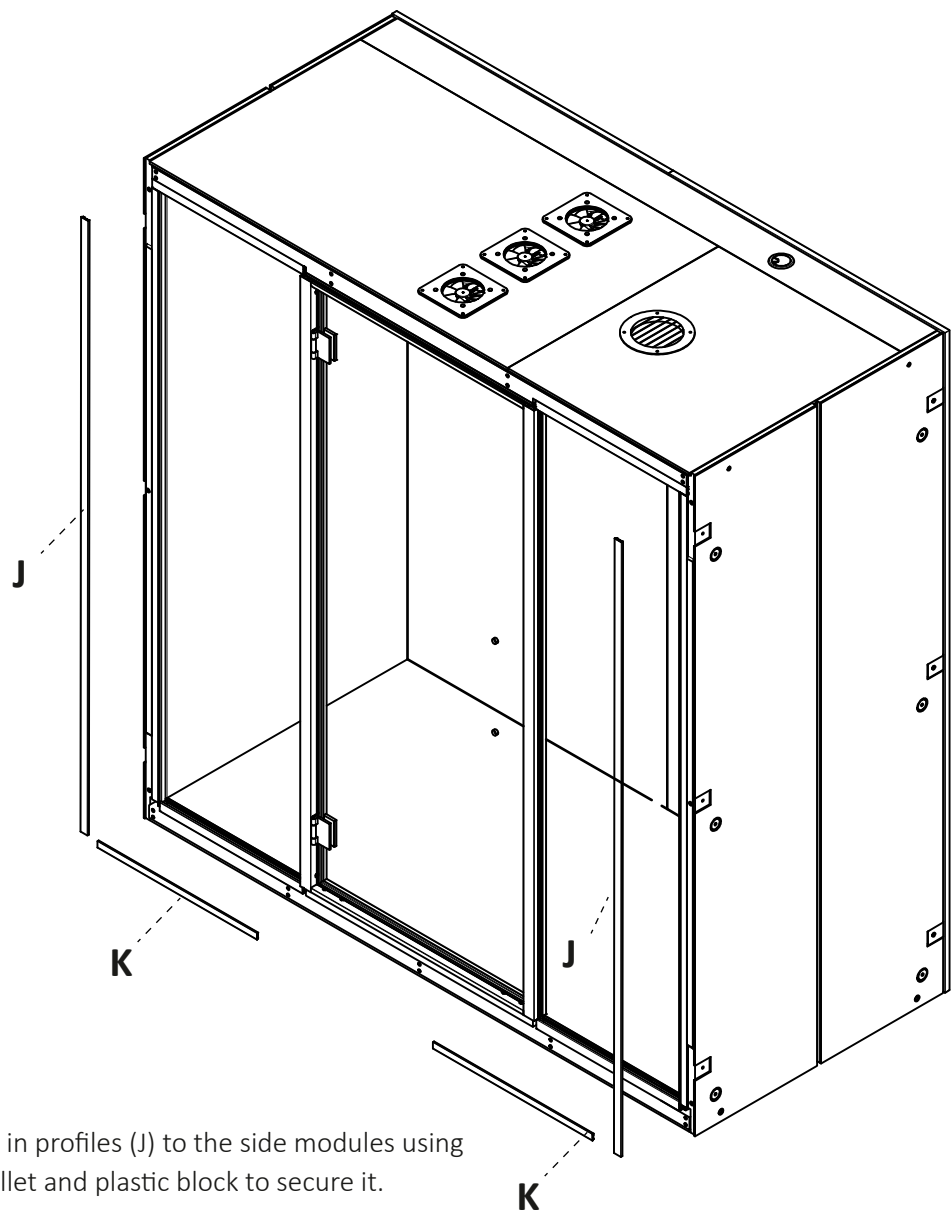


Drive in screws “d” to attach the Door frame (H) to the Chatbox

Note! Door must be in “open” position for assembly.

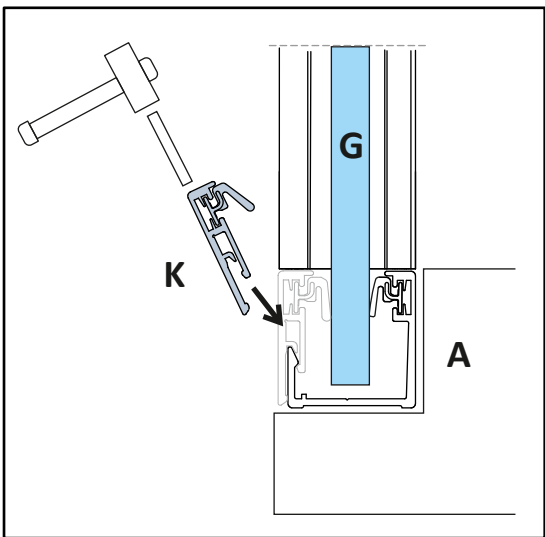
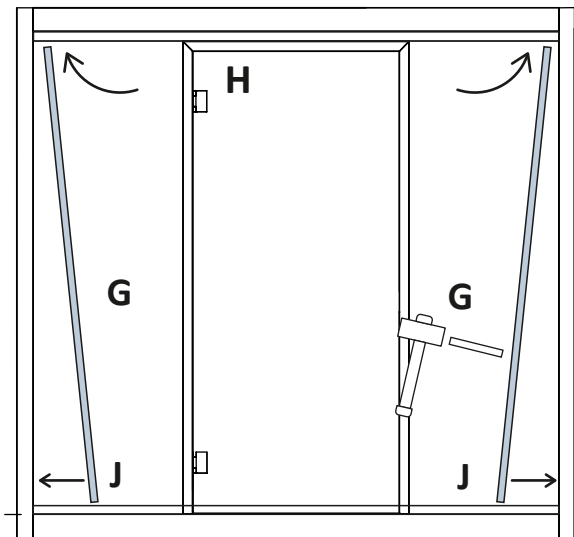


11. Profile Assembly

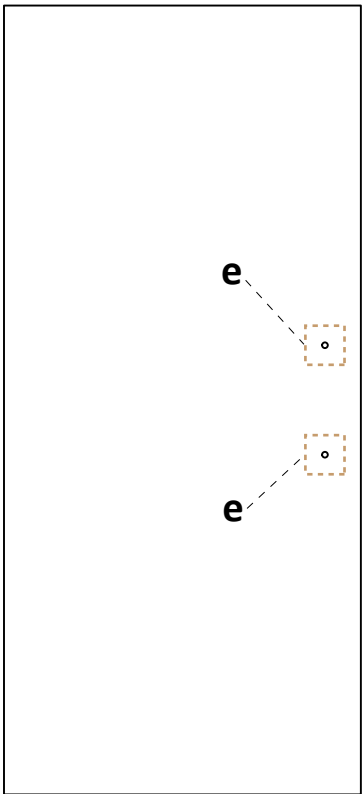
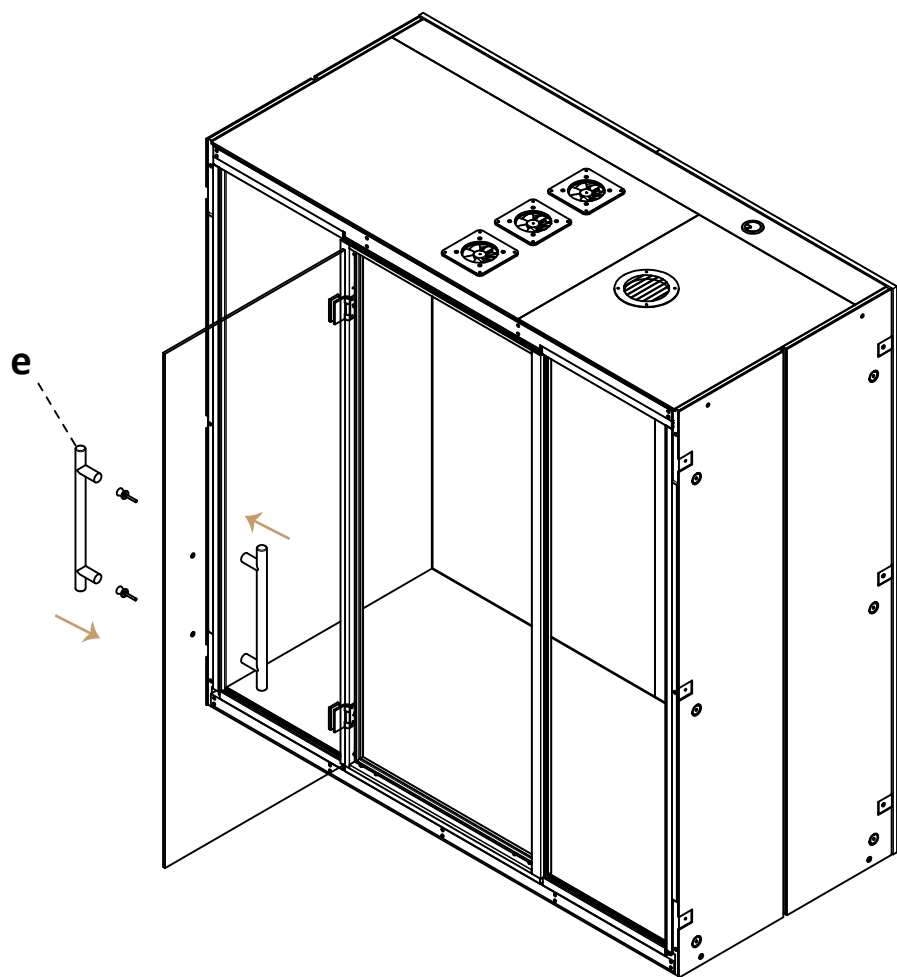


Step 1. Click in profiles (J) to the side modules using a rubber mallet and plastic block to secure it.

Step 2. repeat the process with profiles (K) on Floor module.



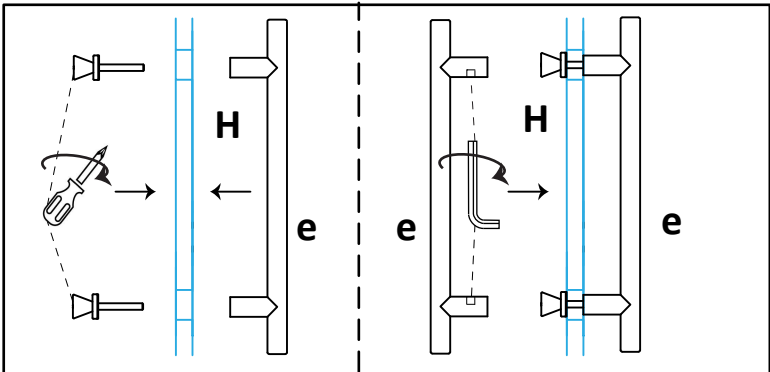
12. Door Handle Assembly



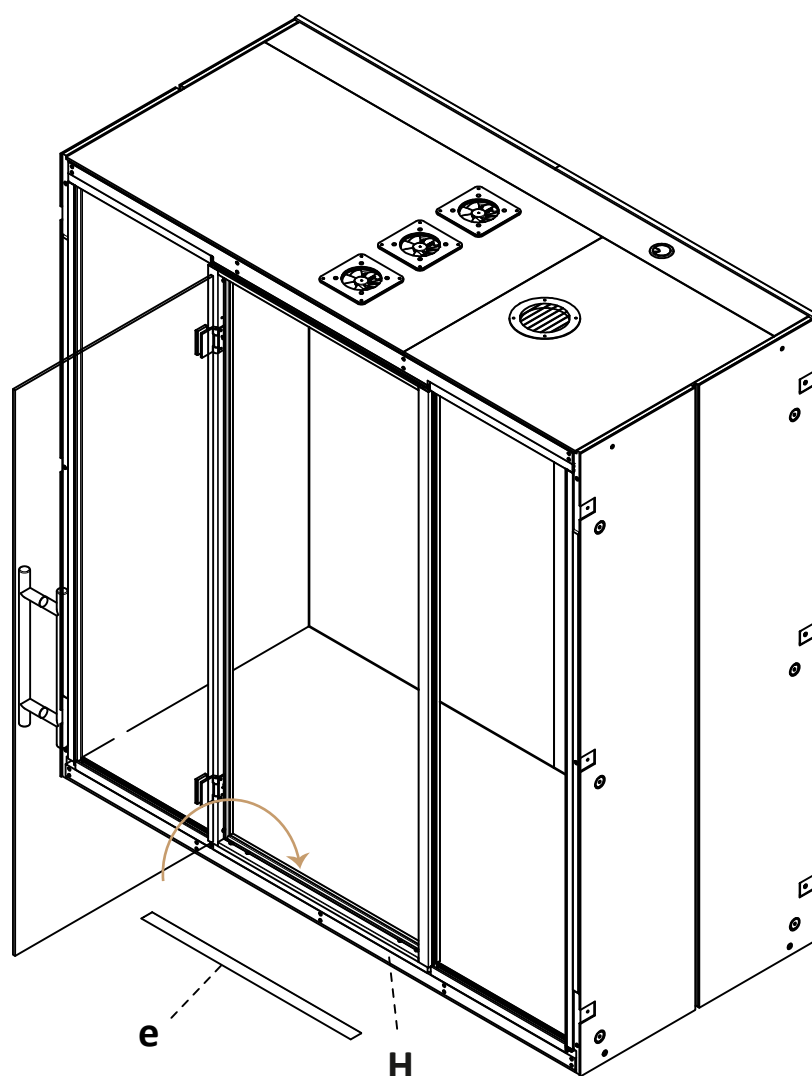
Step1. Place the Door handle “e” on the Door glass (H) and secure it with the provided handle set attachments.

Step 2. Place the second half of the handle on top of the attachments and secure the bolts with an allen key.

e x1

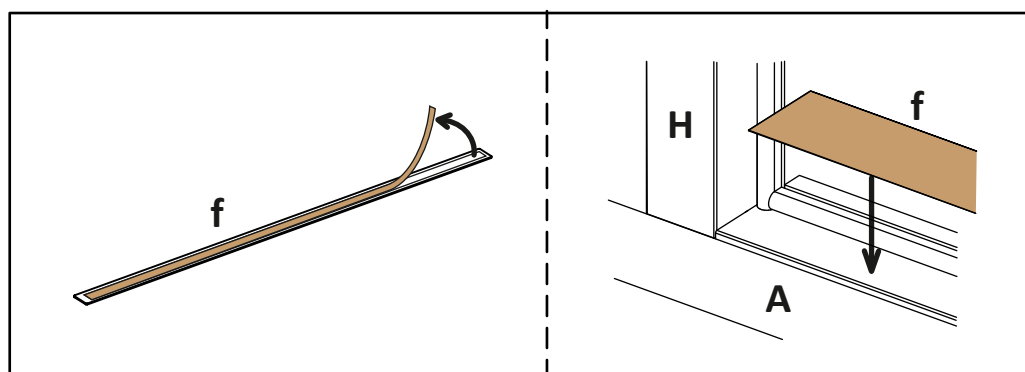
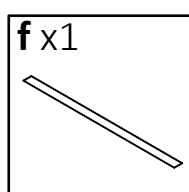


13. Door Threshold Assembly

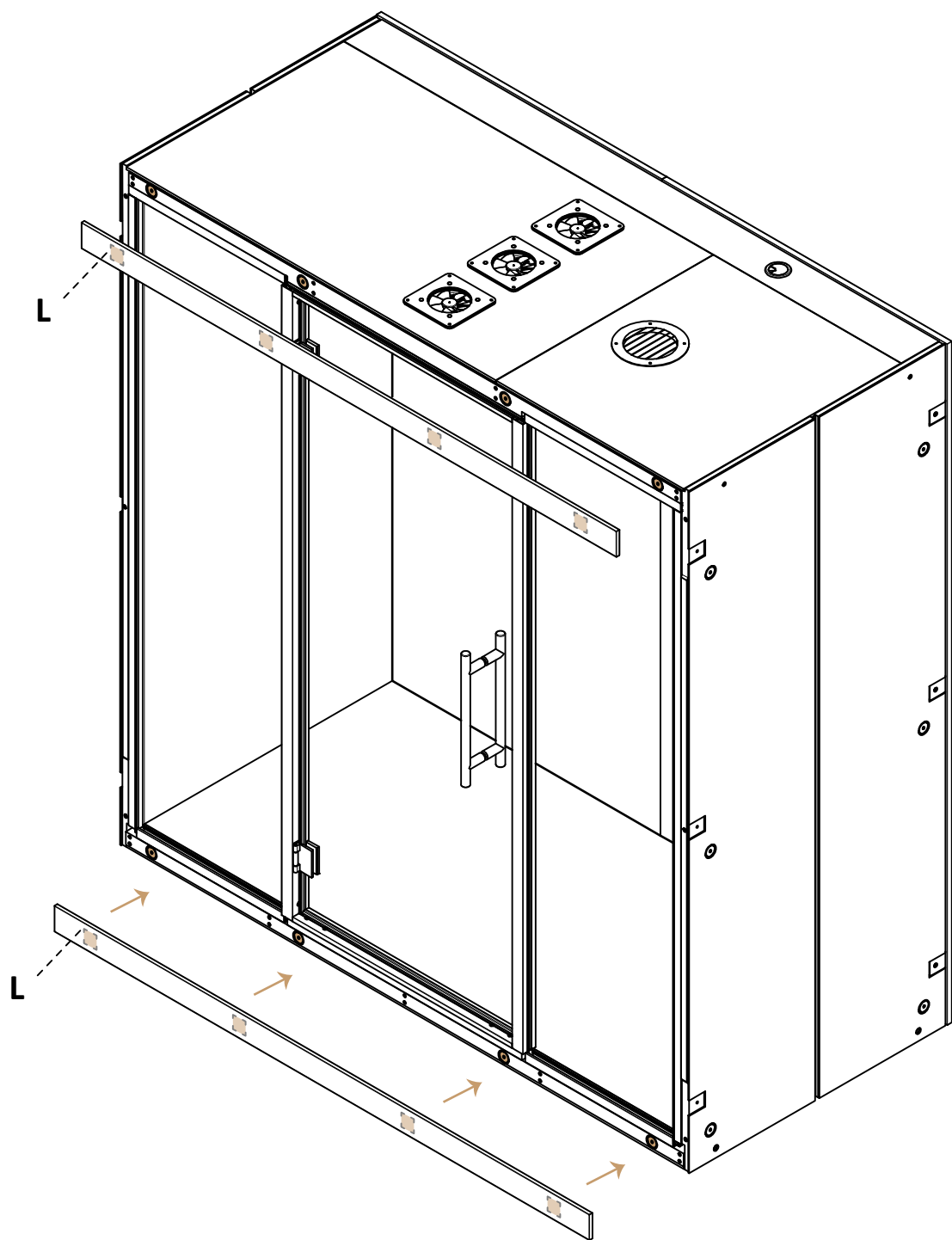


Step 1. Remove protection tape from decorative door threshold “f”

Step 2. Attach threshold with glue covered side to door frame (H).

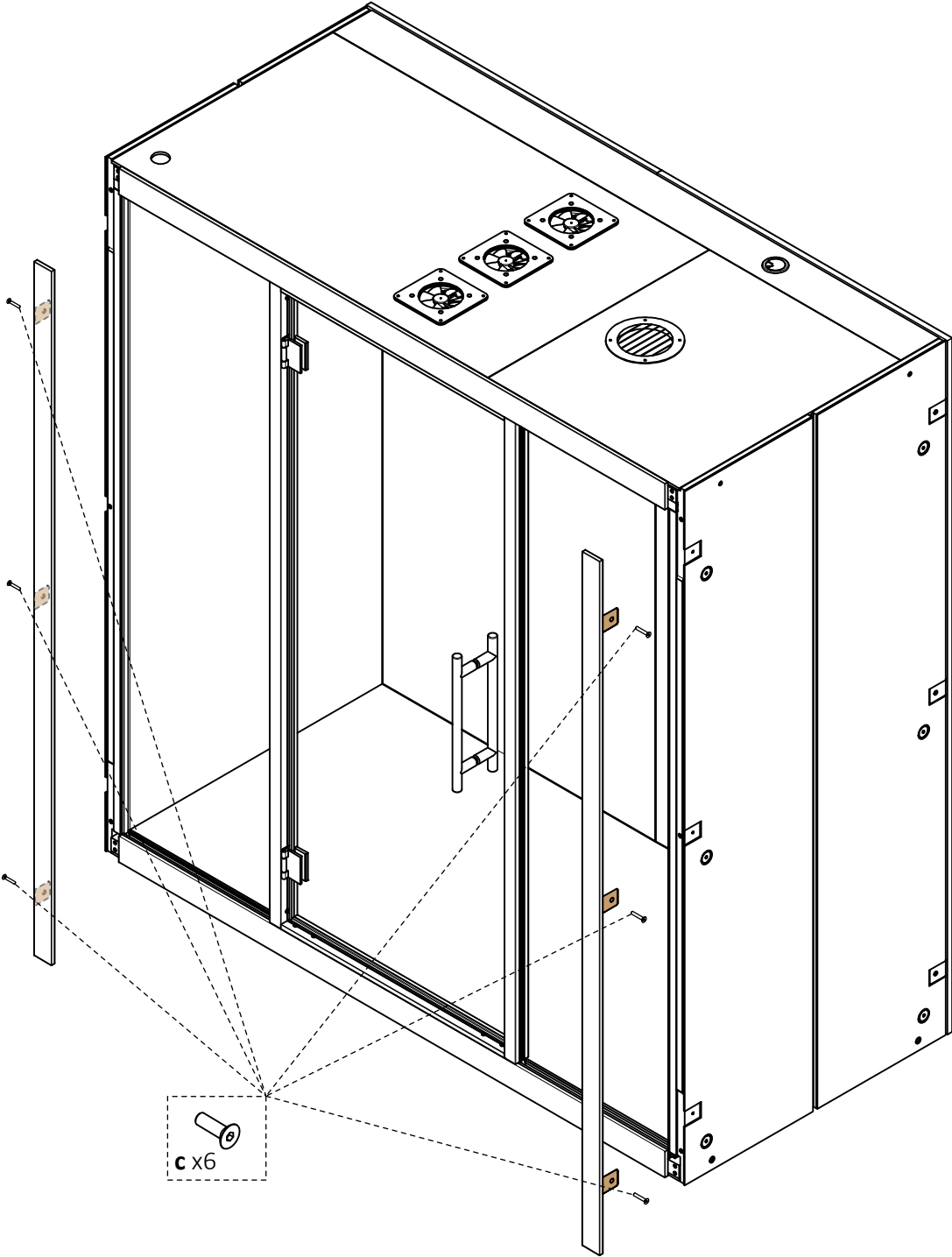


14. Horizontal Covering Trim Assembly

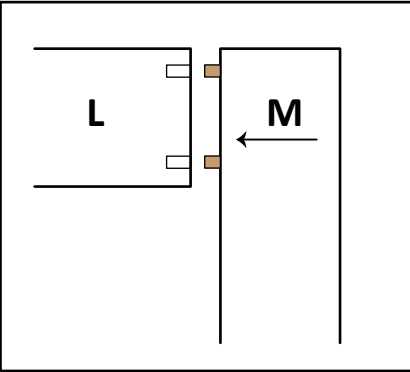


Attach covering trims (L) to the Floor and Ceiling modules (A & C). Parts are secured with magnets which are preinstalled to modules.

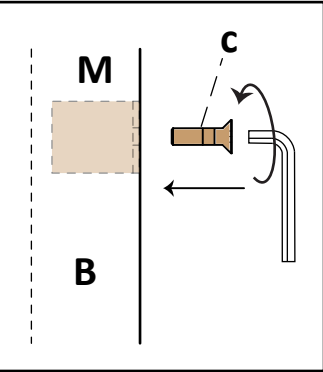
15. Vertical Covering Trim Assembly



Step 1.



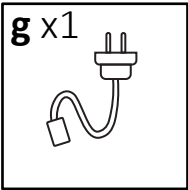
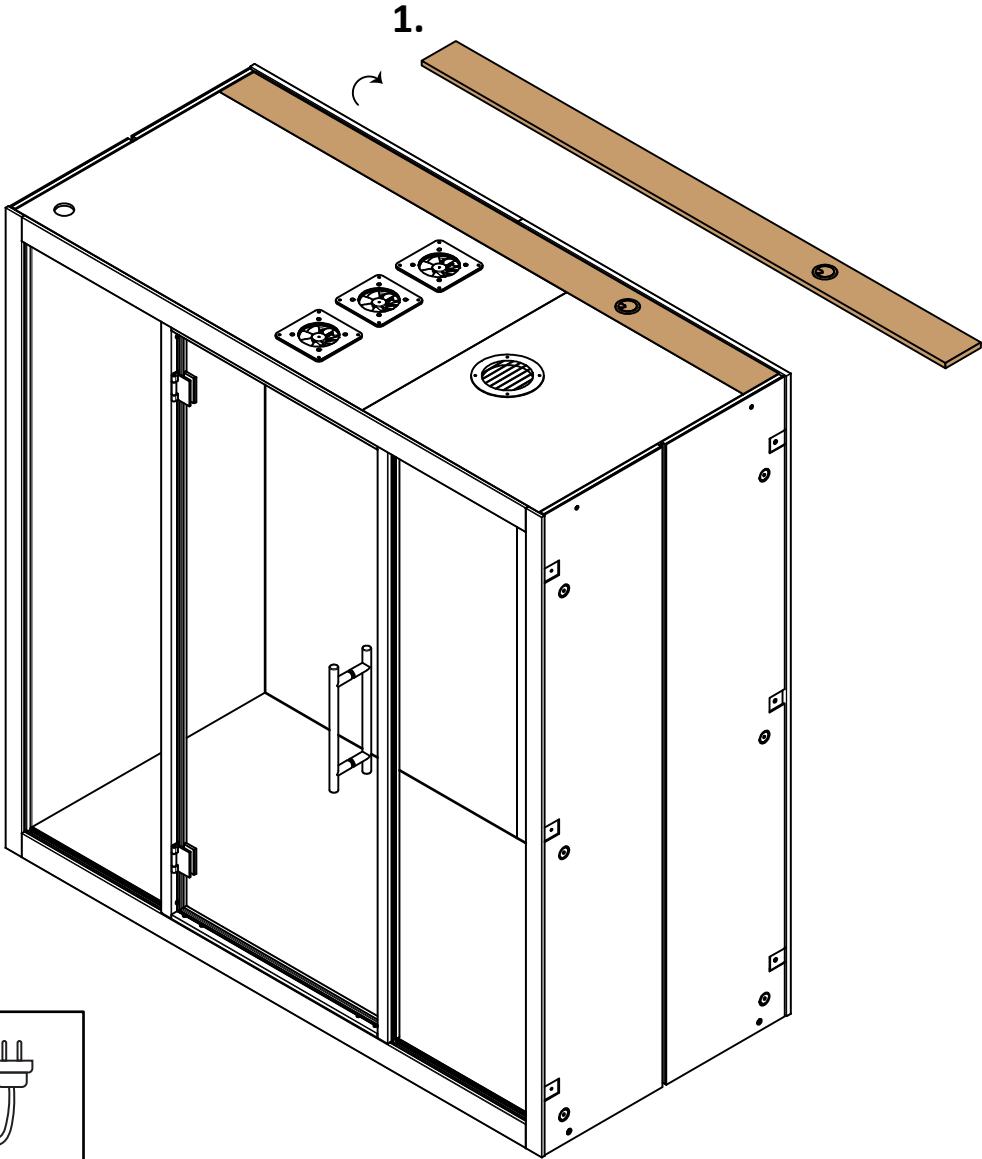
Step 2.





Step 1. Attach the Covering trims (M) to Covering trims (L) with preinstalled pins.

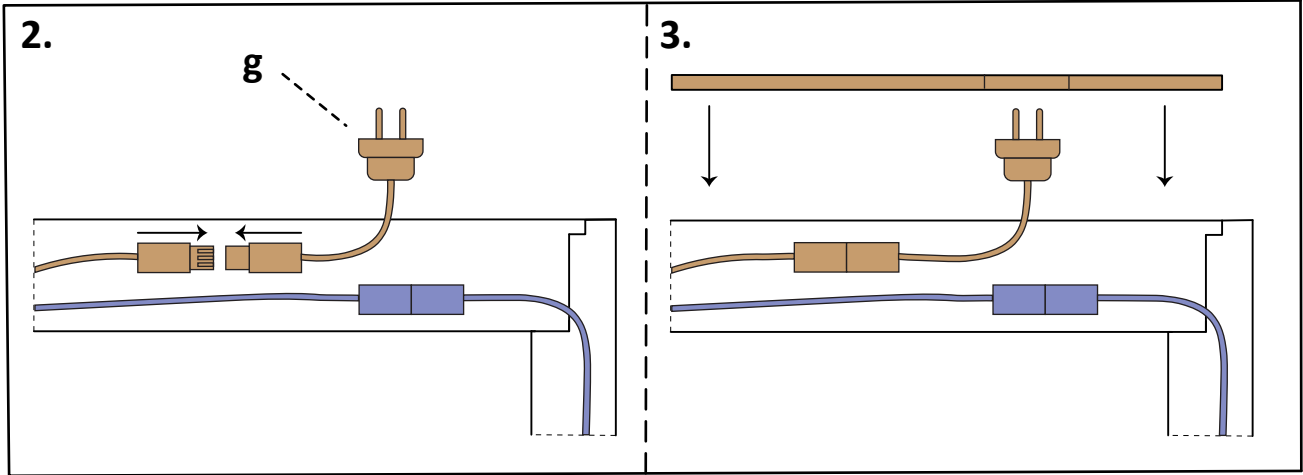
Step 2. Secure the Covering trims (M) to Side module (B) with preinstalled brackets and screws “c”.

16. Connecting eletrical fittings

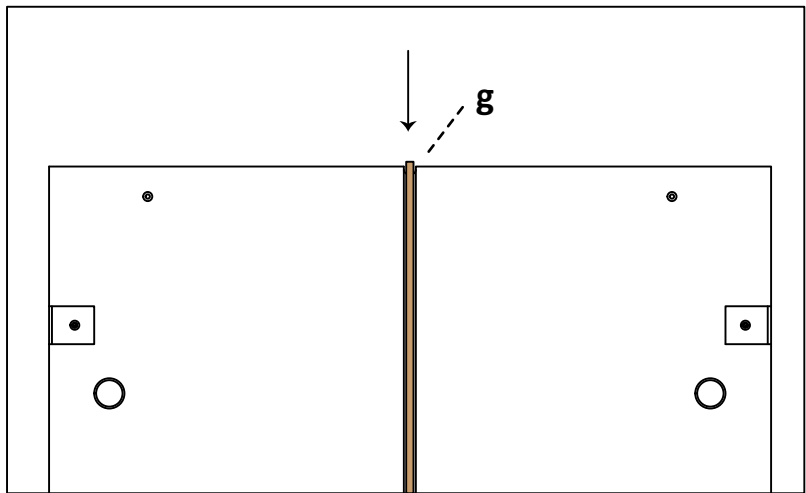
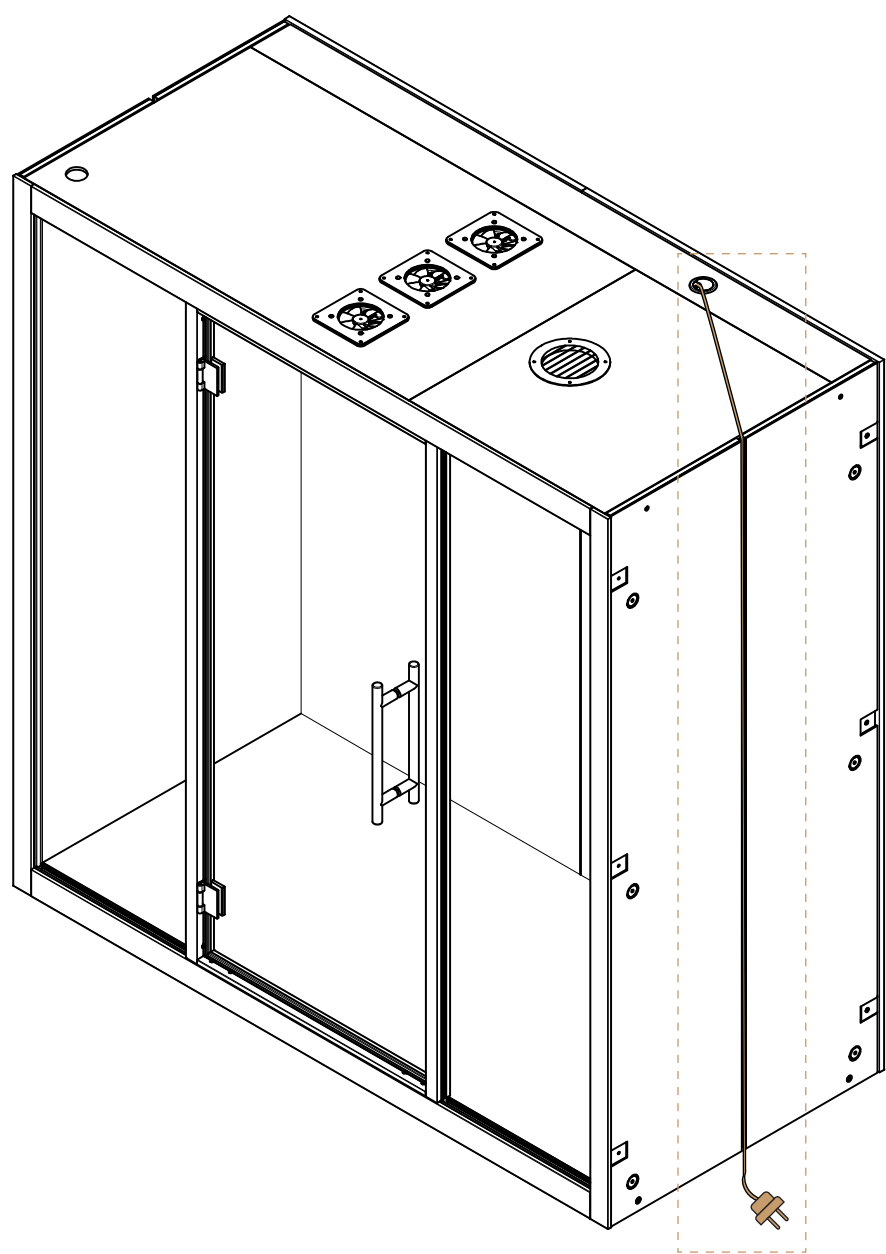


-  - Powercord connection
-  - Side panel (table socket) connection

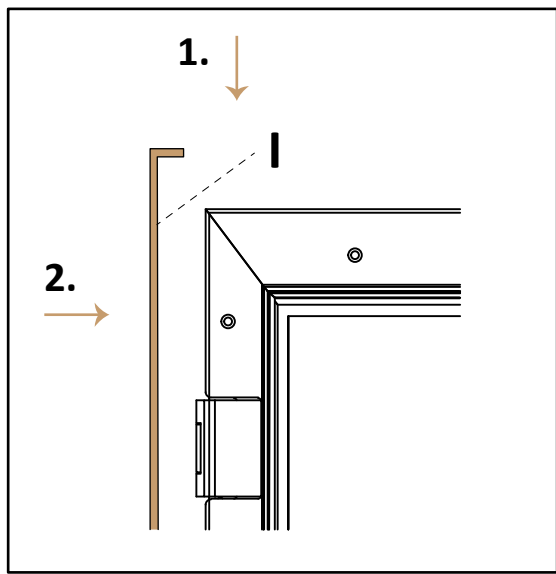
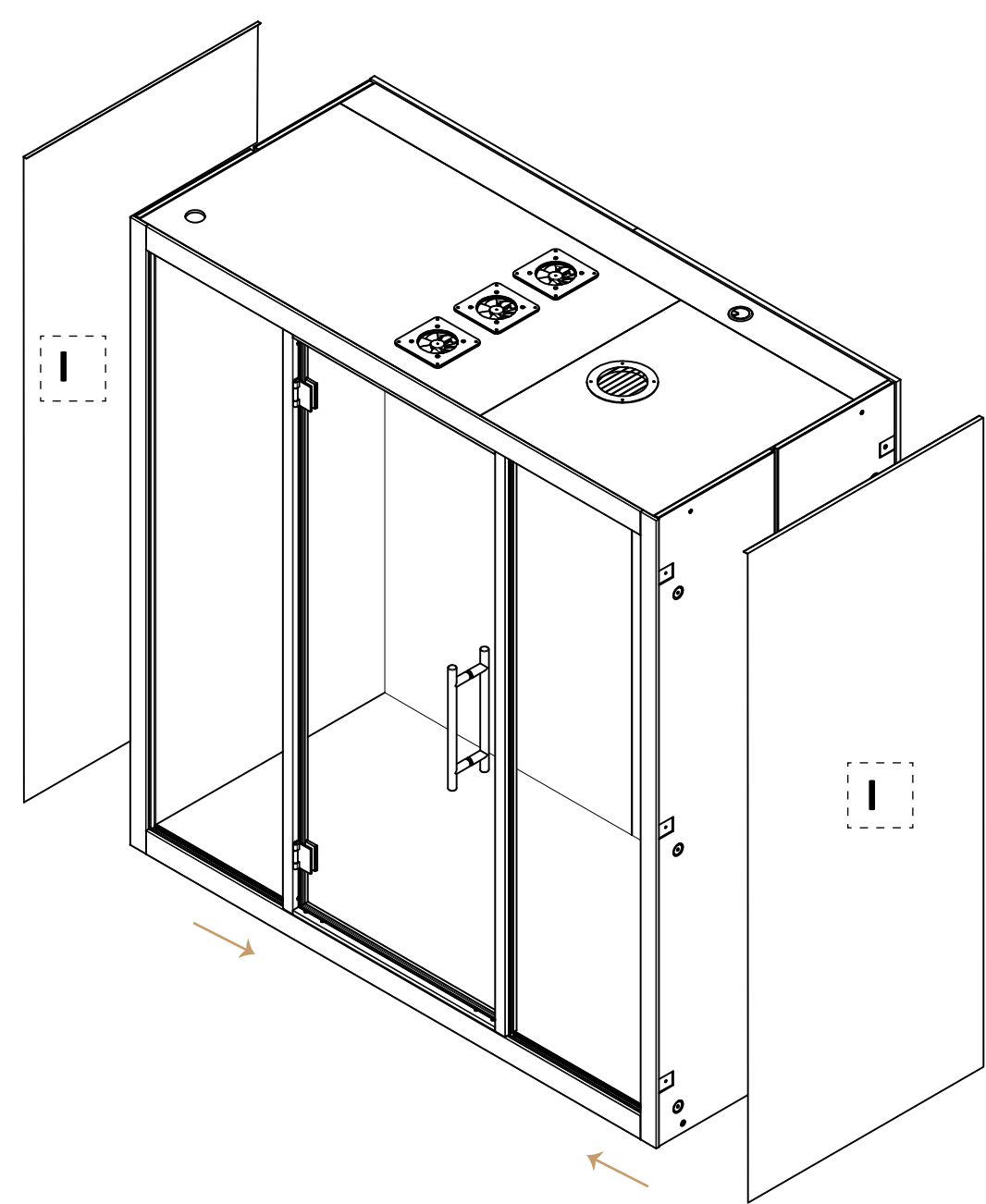
Remove the Cover plate from Ceiling module (C) to expose electrical fittings. Connect Power chord “g” and return Cover plate.



Optional. Power chord positioning



17. Covering plate Assembly



Attach the Covering plates (I) by placing them first on top of the Chatbox and then slowly let the magnets pull the side panel to it's place.